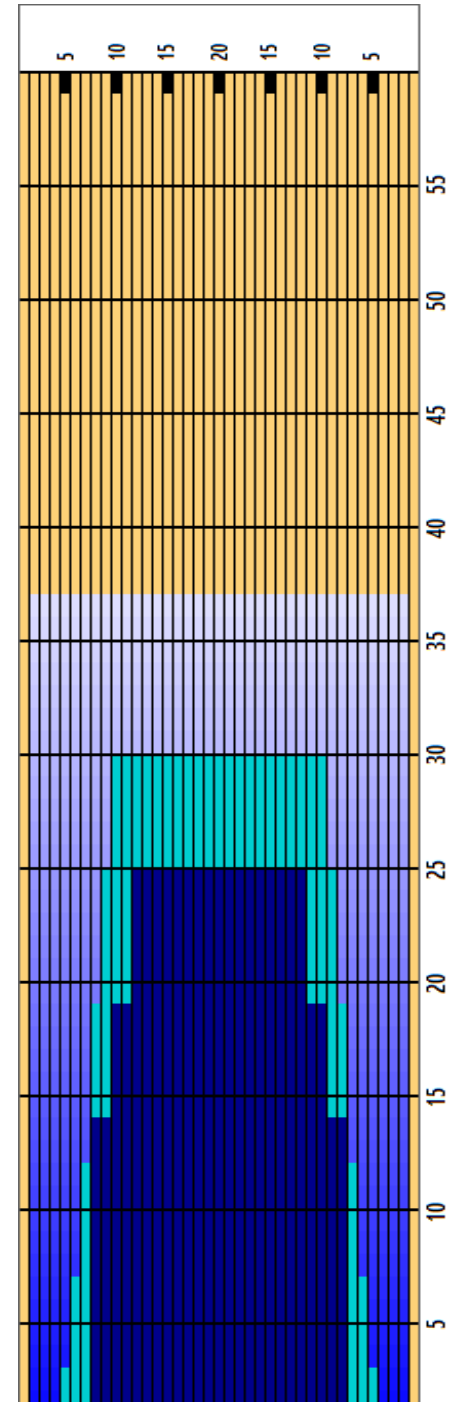


Oil Pattern Distance	37	Reverse Brush Drop	35	Oil Per Board	40 ul
Forward Oil Total	15.2 mL	Reverse Oil Total	5.04 mL	Volume Oil Total	20.24 mL
Tank Configuration	A Only	Tank A Conditioner	Navigate	Tank B Conditioner	Navigate

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	A	74	0.0	1.4	1.4	2960
2	5L	5R	1	14	A	31	1.4	3.3	1.9	1240
3	6L	6R	2	14	A	58	3.3	7.2	3.9	2320
4	7L	7R	2	18	A	54	7.2	12.3	5.1	2160
5	8L	8R	3	18	A	75	12.3	19.9	7.6	3000
6	9L	9R	2	18	A	46	19.9	25.0	5.1	1840
7	10L	10R	2	18	A	42	25.0	30.1	5.1	1680
8	2L	2R	0	18	A	0	30.1	37.0	6.9	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	37.0	25.0	-12.0	0
2	12L	12R	2	22	A	34	25.0	18.8	-6.2	1360
3	10L	10R	2	18	A	42	18.8	13.7	-5.1	1680
4	8L	8R	2	18	A	50	13.7	8.6	-5.1	2000
5	2L	2R	0	18	A	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.26	1.22	1	1	1.22	5.26

